

POWER OPTIMIZED MORE ELECTRICAL AIRCRAFT

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Objective

- The last few years Honeywell Aerospace has been developing aircraft power optimization technology in sense of More Electrical Aircraft (MEA) studies.
- High electrical load required from both defense & commercial applications influences the concept, configuration and architectures of future aircraft systems, engines, auxiliary and emergency power units.
- As follows from preliminary tradeoff studies, MEA systems and engines can be power optimized to achieve the highest performance, friendly environmental operation by reducing fuel burn and CO2-emission accordingly.
- Longer term, promising developments are expected in fuel cell technology that may enable further use of electric power on board, including emergency power sources and power storages.
- MEA benefits, such as improved mission performance, design flexibility and weight, operating and dispatch reliability, flight safety, manufacturing and maintenance cost reduction will be exploited.
- The adoption of MEA-concept will also enable better sensing an monitoring that makes MEA health detection and failure prediction more reliable.

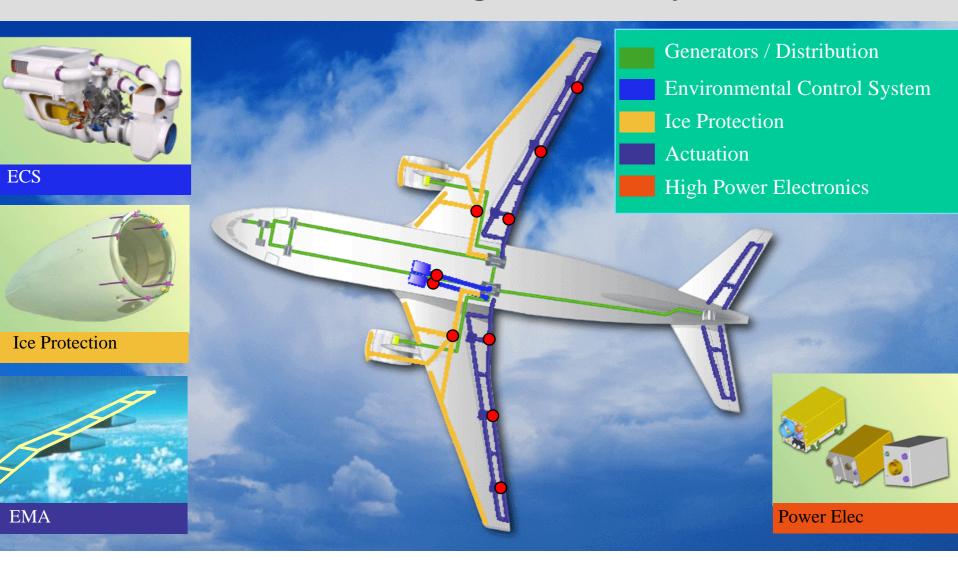


Integrated Power Management System

- More Electrical Integrated Power Management System (IPMS) is one Honeywell's most advanced design concepts for building next generation aircraft.
- This breakthrough technology eliminates much of the pneumatic and hydraulic power systems required in today's traditional heavy, maintenance-intensive PMS.
- More Electrical IPMS ensures such life-support functions as:
 - Power Generation, Buffering, Storage & Control
 - Environmental & Thermal Management
 - Ice Protection Control
 - Main Engine Start
 - Electrical Flight Control Actuation



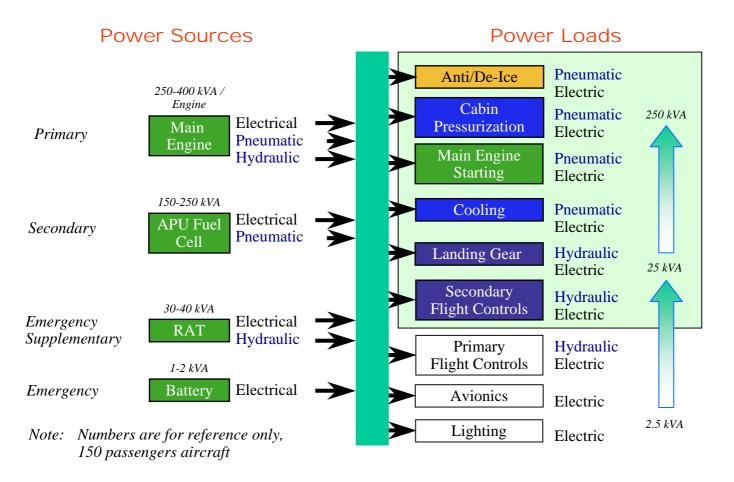
Aircraft Power Management Subsystems





Traditional Power to More Electric Power

→Shifting from traditional pneumatic and hydraulic power sources to the electrical power creates significant changes in both sizing and availability.





MEA Benefits

- → As the next generation MEA concept is adopted, IMPS components and subsystems MEA subsystem will deliver significant benefits industries, airlines and environment wide.
- → IPMS solutions reduce fuel consumption, increase an overall aircraft performance and energy usage compared to traditional PMS architecture.
- → Let's take for example just benefits caused by replacing traditional pneumatic Environmental Control & Wing Ice Protection Systems by electrical equivalents (applied to 150 passengers aircraft):
 - → Engine power off-takes reduce by a few hundreds %
 - → Specific fuel consumption may reduce by a few %
 - → Engine thrust increases by 10-15%
 - → Aircraft single engine ceiling may lift up to 5,000-8,000 ft
 - → Engine may operate cooler by 20-30C that increases its life
 - → Ambient contamination by engines & APU may reduce by 15%



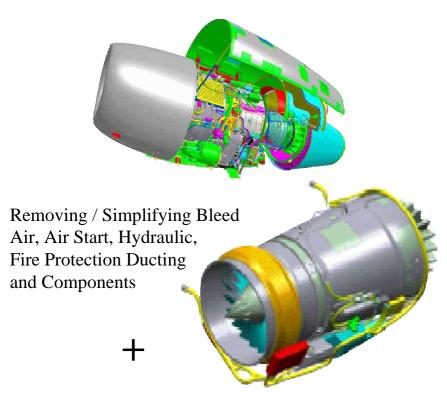
More Electrical Engine

- → More Electrical Engines (MEE) and their accessories have to be designed with different requirements in mind: a lot of components, ducting and piping that traditionally cause the complexity of the nacelle installation can be significantly simplified and streamlined when going MEE.
- → As more of the mechanical accessories are converted to electrical, it makes possible to envision the simplification or suppression of the engine gear box that opens the route to "gearless" engine. From this point of view, embedded electrical generator solution looks very attractive.
- → For a new dedicated MEE thermodynamic cycle the engine operating line can be placed in the most advantageous location. Extracting power from the lower pressure shafts provides the better operation under icing conditions and alleviates enrooted limitations when one engine is inoperative.
- → Next slide shows difference between traditional & MEE installations.



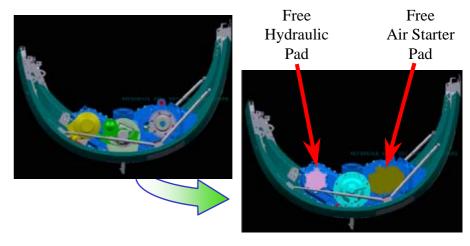
More Electrical Engine

Engine Installation Simplification



Transitioning Engines Accessories From Gear Driven to Electrical Driven

Additional Electrical Generators Needed But More Gear Box Pads Available



Enable Simpler Cleaner Engine Installation

Position Propulsion for Gearless / Oilless Solutions



Bleedless APU

- → More Electrical /Bleedless Auxiliary Power Unit (BAPU) provides max available power: at the min weight impact of 1 kg, BAPU supplies 75-80% more ground power compared to conventional bleed APU
- → BAPU configuration allows deleting dedicated bleed ducts, load control & surge valves, other mechanical items and 50% LRUs
- → BAPU has a lowest ground part-power fuel burn: for 150 passengers aircraft fuel saving exceeds 50 kg/hr compared to conventional bleed APU
- → Therefore, CO2 emission at the ground operation will be reduced accordingly by more than 70 kg
- → BAPU reliability and maintainability significantly improved compared to conventional APU: MTBF increases by 30%, corrective MTTR by 15%



Summary

- → The future of MEA technology maturing continuous to open for aircraft Power Management improvements.
- → MEA technologies are permanently evolving, and have a huge potential for improvement in weight, performance and cost at the component level while traditional systems and power sources are on the asymptote of their improvement & maturation curves.
- → MEA "must have" enabler for emerging technologies like:
 - Optimization of turbo machine components (engine and APU) to operate over the different cycles made possible by MEA solutions
 - → Optimized control electronics to achieve highest efficiency from every subsystems as well as overall aircraft level energy balance.
 - → Transition to alternate and hydrogen fuels in turbo machines or fuel cells, which are game changing opportunities in Aerospace horizon to further optimize aircraft power, and operate friendly to environment.